Melinda L. McGrath
Deputy Executive Director/
Chief Engineer

Brenda Znachko
Deputy Executive Director/
Administration

MDOT
MISSISSIPPI DEPARTMENT OF TRANSPORTATION

Larry L. "Butch" Brown
Executive Director

Steven K. Edwards
Director
Office of Intermodal Planning

Willie Huff
Director
Office of Enforcement

Contract Administration Division / P.O. Box 1850 / Jackson, Mississippi 39215-1850 / Telephone (601) 359-7700 / FAX (601) 359-7732 / GoMDOT.com

To: ALL POTENTIAL BIDDERS

Date: 10/23/2009

RE: Call No. 1, BRDP-9205-00(007) / 100332306 & 307 -- Washington County

Bidders are advise that this project includes pay item no. 907-501-K001, Transverse Grooving, in the plans and bid sheets. However, Special Provision No. 907-501-12M which addresses the requirements for this item of work was inadvertently omitted from the proposal documents.

Bidders are to bid this item of work using the requirements of the attached Special Provision No. 907-501-12M. Special Provision No. 907-501-12M will be added to the contract by a Class IV Supplemental Agreement during the execution of the contract.

Your formal acknowledgment of receipt of this notification will be entered into our records and indicates your understanding of the requirements for transverse grooving on this project and that you have bid accordingly.

Please have an authorized representative of your company sign this FAX and return by FAX to 601-359-7732.

Melinda L. McGrath, P.E.
Chief Engineer / Deputy Executive Director

_____
Contractor

_____
Authorized Signature

MISSISSIPPI DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISION NO. 907-501-12M **CODE: (SP)**

DATE: 09/05/2007

SUBJECT: Portland Cement Concrete Pavement

Section 907-501, Portland Cement Concrete Pavement, of the 1996 Metric Standard Specifications for Road and Bridge Construction is hereby amended as follows:

907-501.01--Description. After the last sentence of Subsection 501.01 on page 501-1, add the following:

This work also consist of replacing or repairing damaged or deteriorated dowels and wooden joint filler boards.

907-501.02--Materials. Add the following to the table in Subsection 501.02 on page 501-1.

Coarse Aggregate ..... 703.01 and 907-703.03
Dowel Adhesive 714.11

907-501.02.1--Composition of Concrete. Delete Subsections 501.02.1.1 & 501.02.1.2 on pages 501-1 & 501-2 and substitute the following:

907-501.02.1.1--General. The concrete mix design shall be submitted by the Contractor to the Engineer for approval prior to production. The mix proportions shall be based on a laboratory batch as described below.

a) The combination of materials shall be those intended for use in the proposed work. Materials shall be from approved sources. Aggregate gradations, specific gravities and bulk densities shall be reported.

b) Trial mixtures having proportions and consistencies suitable for the proposed work shall be made using the ACI 211.1 as a guide to proportion the mix design.

c) Trial mixtures shall be designed to produce a slump within ±20mm of the maximum permitted, and for air-entrained concrete, 6.0 ±0.5 percent total air content. The temperature of freshly mixed concrete in trial mixtures shall be reported.

d) For each proposed mixture, at least three compressive test cylinders shall be made and cured in accordance with AASHTO Designation: T 126. Each change of water-cement ratio shall be considered a new mixture. The cylinders shall be tested for strength in accordance with AASHTO Designation: T 22 and shall meet the required 28 day strength.

e) The strength of laboratory trial mixes shall exceed 33 MPa.

f) The laboratory trial batch mixtures shall have been made within the last three months before being submitted for approval.

907-501.02.1.2--Design of Mix. The mix shall be designed to meet the requirements as set out in the following table.

Design Property	Requirements
Minimum Coarse Aggregate Volume / Cubic Meter Of Concrete, %	72
Coarse Aggregate Size	467 or 57
Maximum Water / Cementitious Ratio	0.48
Maximum Slump, millimeters	75
Total Air Content, %	3 - 6
Minimum Compressive Strength, MPa	25

907-501.03--Construction Requirements. Delete Subsections 501.03.1, 501.03.2, 501.03.3 & 501.03.4 on pages 501-3 thru 501-6, and substitute the following:

907-501.03.1--Batching Plant and Equipment. Concrete batching and handling equipment shall meet the applicable requirements of AASHTO Designation: M 157.

907-501.03.2--Blank.

907-501.03.3--Blank.

907-501.03.4--Blank.

Delete Subsection 501.03.5.5 on page501-7 and substitute the following:

907-501.03.5.5--Transverse Texturing Device. Transverse texturing shall be produced by either tining or grooving as indicated in the plans or in the contract documents.

Other types of texturing equipment may be approved by the Department provided it produces a texture equivalent to that specified.

907-501.03.5.5.1--Transverse Tining. This equipment shall be a metal tine finishing device having flat steel wire tines capable of being operated to produce uniform, parallel grooves in newly placed pavement.

907-501.03.5.5.2--Transverse Grooving. This equipment shall be a self-propelled mechanical sawing device using diamond blades. The blades shall be arrange in such a manner to produce grooves three millimeters and five millimeters spaced in the following sequence: 20-mm, 28-mm, 15-mm, 28-mm, 20-mm in 150-millimeter repetitions across the width of the sawing device.

907-501.03.6--Miscellaneous Equipment.

907-501.03.6.1--Concrete Saw. Delete the first paragraph of Subsection 501.03.6.1 on page 501-7, and substitute the following:

When sawing joints is elected or specified, the Contractor shall provide sawing equipment adequate in number of units and power to complete the sawing to the required dimensions using a water-cooled diamond edge saw blade, abrasive wheel, "early entry dry cut" type blade, or other device approved by the Engineer.

907-501.03.16--Joints. After the first paragraph of Subsection 501.03.16 on page 501-14, add the following:

Sawing of joints shall commence as possible after the concrete has hardened and before uncontrolled shrinkage cracking occurs. The saw blades, and skid plates if early entry method is used, shall be changed as often as necessary to control and minimize spalling/raveling. A sufficient number of saws, replacement blades and skid plates shall be available at the project site to insure that the sawing operations will proceed until completion without interruption.

Any damage to the concrete resulting from the sawing operations shall be corrected immediately after the sawing is complete at no additional costs to the State.

At the end of Subsection 501.03.16 on page 501-16, add the following:

907-501.03.16.6--Dowel Replacement. When designated on the plans, dowel replacement work shall consist of replacing damaged or deteriorated dowels in reconstructed contraction joints and both dowels and wooden joint filler boards in reconstructed expansion joints.

Dowel bars shall be the size and length designated on the plans. Wooden joint filler board shall conform to the dimensions shown on the plans.

New expansion boards shall be drilled to fit the new dowels installed. Special care shall be taken to ensure that all dowels in the joint remain parallel to the surface of the concrete.

907-501.03.17--Final Strike-Off, Consolidation and Finishing.

907-501.03.17.1--Sequence. After the first paragraph of Subsection 501.03.17.1 on page 501-16, add the following:

Concrete, as soon as placed, shall be struck off and screeded. An approved portable screed shall be used. A second screed shall be provided for striking off the bottom layer of concrete if reinforcement is used and the pavement is placed in two layers.

The screed for the surface shall be at least 600 millimeters longer than the maximum width of the slab to be struck off. It shall be of approved design, sufficiently rigid to retain its shape, and be constructed of metal or of other suitable material shod with metal.

Consolidation shall be attained by the use of a suitable vibrator or other approved equipment.

In operation the screed shall be moved forward with a combined longitudinal and transverse shearing motion, and manipulated so that neither end is raised from the side forms during the striking off process. If necessary, this shall be repeated until the surface is of uniform texture, true to grade and cross section, and free from porous areas.

Delete Subsection 501.03.17.4 on page 501-17, and substitute the following:

907-501.03.17.4--Hand Finishing. Unless otherwise specified, hand finishing methods, other than the hand floating method described below, will not be permitted except under the following conditions:

In the event of breakdown of the mechanical equipment, hand methods may be used to finish the concrete already deposited on the grade when the breakdown occurs.

Narrow widths or areas where operation of mechanical equipment is impractical may be finished by hand methods.

After Subsection 501.03.18.4 on page 501-20, add the following:

907-501.03.18.6--Transverse Grooved Finish. After the concrete has cured for a minimum of seven (7) days, areas to be transverse grooved shall be grooved with a sawing device meeting the requirements of Subsection 907-501.03.5.5.2. Grooves shall be perpendicular to the centerline of the roadway and extend as close as possible to the edge but in no case more that 600 millimeters from the edge, gutter line, etc. The tolerance for the width of the groove is +2 to -0 millimeters and the tolerance for the depth and spacing of the grooves is ±2 millimeters.

Change Subsection 501.03.18.5 on page 501-20 to "**907-501.03.18.6--Edging at Forms and Joints**".

Delete Subsection 501.03.19 on pages 501-21 thru 501-23, and substitute the following:

907-501.03.19--Surface Test. It is the intent of these specifications that the finished surface will have good riding qualities.

Profiles of the mainline pavement surface will be established, evaluated and the pavement surface corrected, as necessary, so that the final surface variances shall not exceed a profile index of 475 millimeters per kilometer per segment. Mainline pavement is defined as all pavements other than shoulders, parking lanes, ramps, tapers, acceleration and deceleration lanes, bridge decks, and bridge approach slabs. Determination of the profile index will be in accordance with test methods established by the Department.

A California profilograph meeting the requirements as set out in Section 907-401 shall be furnished and operated by the Contractor under supervision of the Engineer to provide recorded

data to establish the profile index and identify locations requiring correction. Surface profile shall be obtained in the wheel path of each travel lane.

During initial paving operations, either when starting up or after a long shut down period, the pavement surface will be tested with profilograph as soon as the concrete has cured sufficiently to allow testing. Membrane curing damaged during the testing operation shall be repaired by the Contractor. The purpose of this testing is to aid the Contractor and the Engineer in evaluating the paving methods and equipment. For the purpose of determining pavement smoothness and contract price adjustment for rideability, each day's production will be sub-divided into sections which terminate at bridges, transverse joints or other interruptions. Each section will be sub-divided into segments of 0.1 kilometer. Where a segment less than 0.1 kilometer occurs at the end of a section, it will be combined with the preceding 0.1-kilometer segment for calculation of the profile index. The last 4.5 meters of a day's production may not be obtainable until the paving operation is continued and for this reason may be included in the subsequent segment. If a day's paving is less than 15 meters, it shall be tested using the three-meter straightedge, and shall be included in the subsequent day's production profile.

A profile index will be determined for each segment as millimeters per kilometer in excess of the "Zero" blanking band which is simply referred to as the "Profile Index". From the profilogram of each segment, the scallops above and below the "Zero" blanking band are totaled in millimeters. The totaled count of millimeters is converted to millimeters per kilometer to establish a smoothness profile index for that segment.

In addition to the above requirements for the profile index, all areas represented by high points having deviations in excess of 7.5 millimeters in 7.5 meters shall be removed by the Contractor utilizing grinding methods and equipment specified. Deviations in excess of 7.5 millimeters will be determined from the profilogram in accordance with Department test methods.

After correcting individual deviations in excess of 7.5 millimeters in 7.5 meters, corrective action shall be made to reduce the profile index to 475 millimeters per kilometer per segment or less.

On those segments where corrections are made, the pavement will be tested to verify that corrections have produced a profile index of 475 millimeters per kilometer per segment or less.

Corrections shall be made using an approved profiling device or by removing and replacing the pavement as directed by the Engineer. Corrective work shall be performed at no additional cost to the State.

Each area or section of pavement removed shall be at least three meters in length and at least the full width of the lane involved. When it is necessary to remove and replace a section of pavement, any remaining portion of the slab adjacent to the joints that is less than three meters in length shall also be removed and replaced. The new surface shall be textured as specified in the contract.

Where surface corrections are made, the Contractor shall reestablish the surface texture to a uniform texture equal in roughness to the surrounding uncorrected pavement. This work shall be

at no additional cost to the State.

Corrective work shall be completed prior to determining pavement thickness.

907-501.03.19.1--Diamond Grinding. Grinding of concrete surfaces shall consist of diamond grinding the existing portland cement concrete surface to remove surface distortions to achieve the specified surface smoothness requirements.

907-501.03.19.1.1--Equipment. The grinding equipment shall be a power driven, self-propelled machine that is specifically designed to smooth and texture portland cement concrete surfaces with diamond blades. The effective wheel base of the machine shall not be less than 3.6 meters. It shall have a set of pivoting tandem bogey wheels at the front of the machine and the rear wheels shall be arranged to travel in the track of the fresh cut pavement. The center of the grinding head shall be no further than 0.9 meter forward from the center of the back wheels.

The equipment shall be of a size that will cut or plane at least 0.9 meter wide. It shall also be of a shape and dimension that does not encroach on traffic movement outside of the work area. The equipment shall be capable of grinding the surface without causing spalls at cracks, joints, or other locations.

907-501.03.19.1.2--Construction. The construction operation shall be scheduled and proceed in a manner that produces a uniform finish surface. Grinding will be accomplished in a manner to provide positive lateral drainage by maintaining a constant cross-slope between grinding extremities in each lane.

The operation shall result in pavement that conforms to the typical cross-section and the requirements specified in Subsection 907-501.03.19.1.3. It is the intent of this specification that the surface smoothness characteristics be within the limits specified.

The Contractor shall establish positive means for removal of grinding residue. Solid residue shall be removed from pavement surfaces before it is blown by traffic action or wind. Residue shall not be permitted to flow across lanes used by public traffic or into gutters or drainage facilities, but may be allowed to flow into adjacent ditches.

907-501.03.19.1.3--Finished Concrete Surface. The grinding process shall produce a pavement surface that is smooth and uniform in appearance with a longitudinal line type texture. The line type texture shall contain parallel longitudinal corrugations that present a narrow ridge corduroy type appearance. The peaks of the ridges shall not be more than two millimeters higher than the bottoms of the grooves.

The finished pavement surface will be measured for riding quality. The grinding shall produce a mainline riding surface which does not exceed either the specified profile index or the specified bump and dip limit.

907-501.03.24.1--Thickness Determination. Delete the third sentence of the fifth paragraph of Subsection 501.03.24.1 on page 501-27, and substitute the following:

If the Engineer determines that the deficient areas do not warrant removal, the pavement may be left in place with no payment to the Contractor, or may be removed and replaced at the Contractor's option.

907-501.03.24.2--Alternate to Coring. Delete the second paragraph of Subsection 501.03.24.2 on page 501-28, and substitute the following:

For such contracts, the Project Engineer's measurements will be used to determine the pavement thickness as follows:

907-501.04--Method of Measurement. After the last paragraph of Subsection 501.04 on page 501-28, add the following:

When rehabilitating existing pavement, dowels will be measured per each and wooden joint filler board shall be measured by the meter. All concrete removed will be measured by the square meter under pay item 202-B.

When a pay item is included in the contract, transverse grooving will be measured by the square meter, complete in place and accepted. For bridge decks, the quantity will be computed by measuring the limits of transverse grooving shown in the plans. When not shown, the quantity will be computed by measuring the bound area between the face of barrier rail and the length of the span. For concrete and bridge end pavements, the quantity will be computed by measuring by the limits of transverse grooving shown in the plan. When not shown, the quantity will be computed by measuring the bound area between the edge of pavement and the length of the pavement.

907-501.05-- Basis of Payment.

907-501.05.1--General. Delete the first paragraph of Subsection 501.05.1 on page 501-28, and substitute the following:

Concrete pavement will be paid for at the contract unit price per square meter, adjusted when applicable in accordance with Subsections 907-501.05.2 and 907-501.05.3.

After the third paragraph of Subsection 501.05 on page 501-28, add the following:

Transverse grooving, measured as prescribed above , will be paid for at the contract unit price per square meter, which price shall be full compensation for all grinding, cleaning and sweeping; and for all labor, equipment, tools and incidentals necessary to complete the work.

When rehabilitating existing pavement , dowel bars and expansion board will be paid for at the contract unit price per each and meter, respectively, which shall be full compensation for furnishing all labor, equipment, tools and materials to complete the work. No separate payment will be made for cutting off dowel bars left in the existing pavement. Unless otherwise noted, the price for dowel replacement work shall include the cost of continuous maintenance of traffic

and protective services as required by the Department's Traffic Control Plan. This shall include all required individual traffic control devices.

Delete pay item nos. 501-A, 501-B & 501-C on page 501-29 and substitute the following:

907-501-A: ___-mm Reinforced Cement Concrete Pavement, _____ Finish - per square meter

907-501-B: ___-mm Plain Cement Concrete Pavement, _____ Finish - per square meter

907-501-C: ___-mm Continuously Reinforced Cement Concrete Pavement, _____ Finish - per square meter

After pay item 501-F on page 501-29, add the following:

907-501-G: Dowels, Drilled and Installed - per each

907-501-H: Dowels, Installed - per each

907-501-I: Joint Filler, Wooden Board - per meter

907-501-K: Transverse Grooving - per square meter

Change Subsection 501.05.2 on page 501-29 to "**907-501.05.2--Price Adjustment for Thickness.**".

Delete the **Concrete Pavement Deficiency** table on page 501-29 and substitute the following:

Thickness Deficiency In Millimeters	**Proportional Part of Contract Price Allowed**
0 to 5	100 percent
6, 7, 8	80 percent
9, 10	72 percent
11, 12, 13	68 percent
14 to 19	57 percent
20 to 25	50 percent

At the end of Subsection 501.05 on page 501-30, add the following:

501.05.3--Price Adjustments for Smoothness. When the profile index is less than or equal to three hundred and forty seven millimeters per kilometer (347.0 mm / km) per segment, a unit price increase will be added. The following schedule lists the Profile Index range and the corresponding contract price adjustment.

Profile Index Millimeters Per Kilometer Per Segment	**Adjustment Price Per Square Meter Of PCC Pavement**
less than 158.0	plus $ 0.31
158.1 to 221.0	plus $ 0.24
221.1 to 284.0	plus $ 0.16
274.1 to 347.0	plus $ 0.08
347.1 to 475.0	$ 0.00
Over 475.0	$ 0.00 (With Correction of PI $\leq$ 475.0)

The adjusted unit price will be computed using the contract unit price of the portland cement concrete pavement. This adjusted unit price will apply to the total area of the 0.1-kilometer segment for the lane width represented by the profilogram.

For concrete pavement other than main-line pavement, the surface will be tested using a 3-meter straightedge at locations selected by the Engineer. The variation of the surface from the testing edge of the straightedge between any two contacts, longitudinal or transverse with the surface, shall not exceed six millimeters. Irregularities exceeding the specified tolerances shall be corrected, at no additional cost to the State, by the Contractor with an approved profiling device or by other means as directed by the Engineer. Following correction, the area will be retested to verify compliance with the specified tolerances.