

# Bridge Design Memorandum

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**To:** Bridge Design  
**From:** NJA/ptd  
**Date:** 12/19/2014  
**Re:** Stay-In-Place (SIP) Metal Bridge Deck Forms

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As per NJA and JMW,

To expedite bridge deck construction, MDOT is allowing contractors to use Stay-In-Place (SIP) metal bridge deck forms. The design loading for SIP metal bridge deck forms shall be 18 pounds per square foot (lbs./ft.<sup>2</sup>). For interior beams, this loading shall be applied between the top flanges of two parallel beams and shall be equally distributed to each beam as a non-composite dead load. The loading for the exterior beams shall be one half of the interior beam loading. All interior and exterior beams in a bridge's superstructure shall be loaded with a line load to the criteria mentioned above. The design line loading shall be calculated as shown below. Standard connection details are attached to the end of this document.

$$DL_{(SIP-Int.)} = (BS-BFW)SIP$$

$$DL_{(SIP-Ext.)} = DL_{(SIP-Int.)} / 2$$

$DL_{(SIP-Int.)}$  = Dead Load of SIP for Interior Beams (Kips./ft.)

$DL_{(SIP-Ext.)}$  = Dead Load of SIP for Exterior Beams (Kips./ft.)

BS = Beam Spacing (ft.)

BFW = Beam's Top Flange Width (ft.)

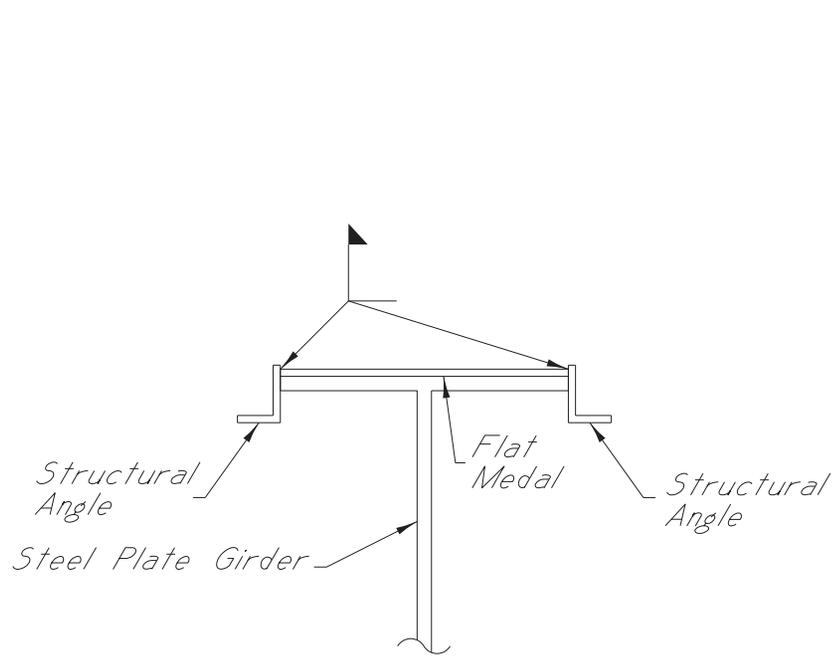
SIP = .018 Kips./ft.<sup>2</sup>

The design loading shall be indicated on the beam sheet as shown below.

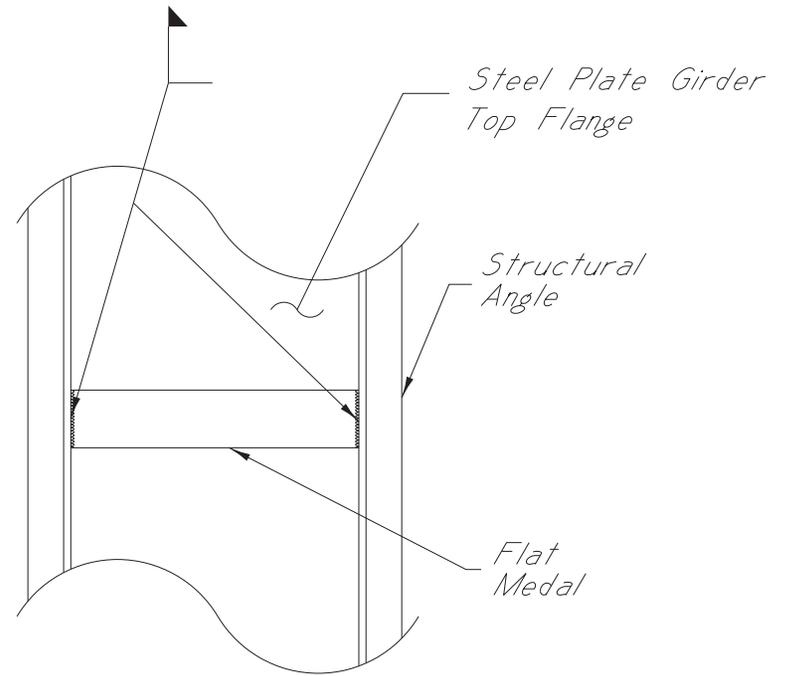
## **DESIGN DATA**

Unit Stresses Are In Accordance With A.A.S.H.T.O., LRFD 2012.

Stay-In-Place Metal Forms . . . . . 18 lbs./ft.<sup>2</sup> (Between Flanges)



ELEVATION

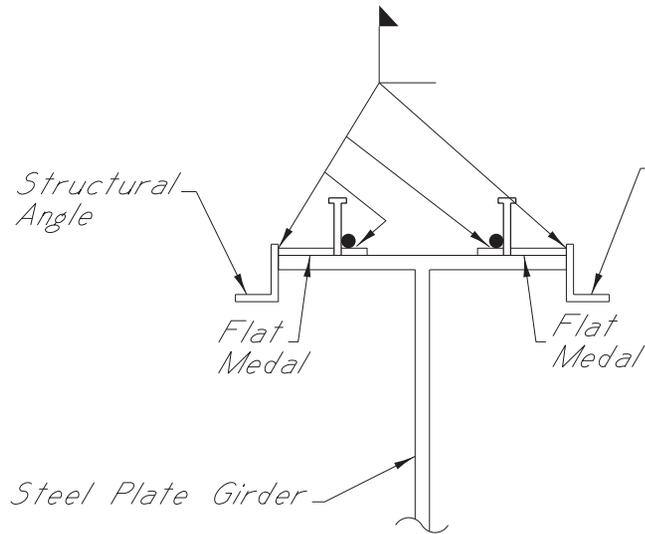


PLAN

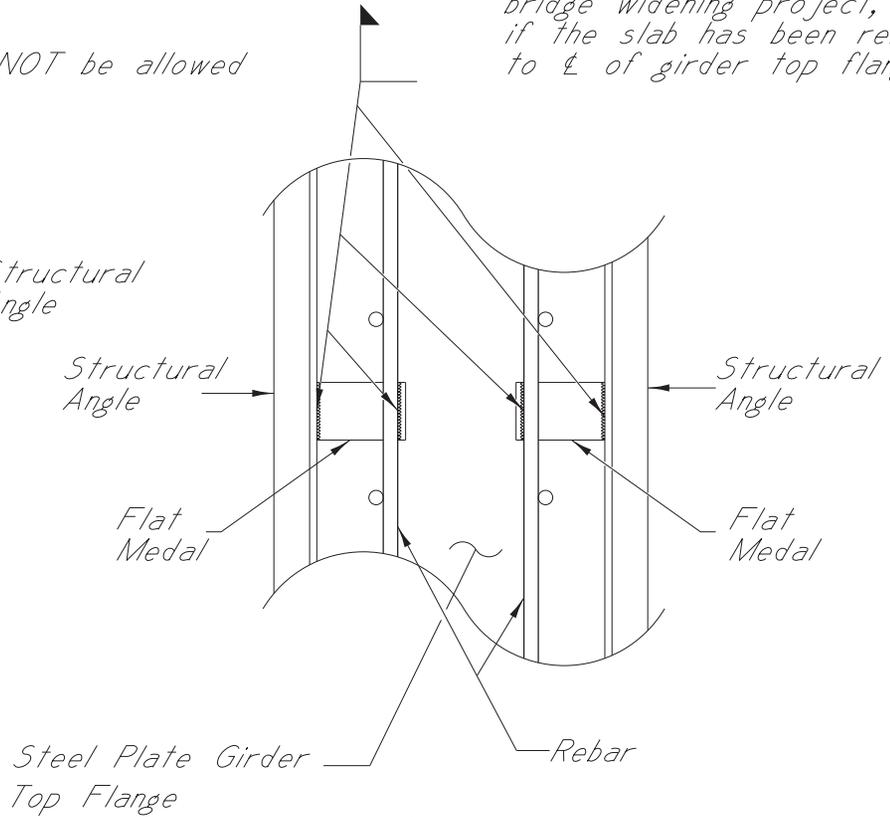
STEEL PLATE GIRDER  
S.I.P. BRIDGEFORM DETAILS

*NOTE: Field welding to studs WILL NOT be allowed*

*NOTE: This method can be used on a bridge widening project, ONLY if the slab has been removed to  $\frac{1}{4}$  of girder top flange*



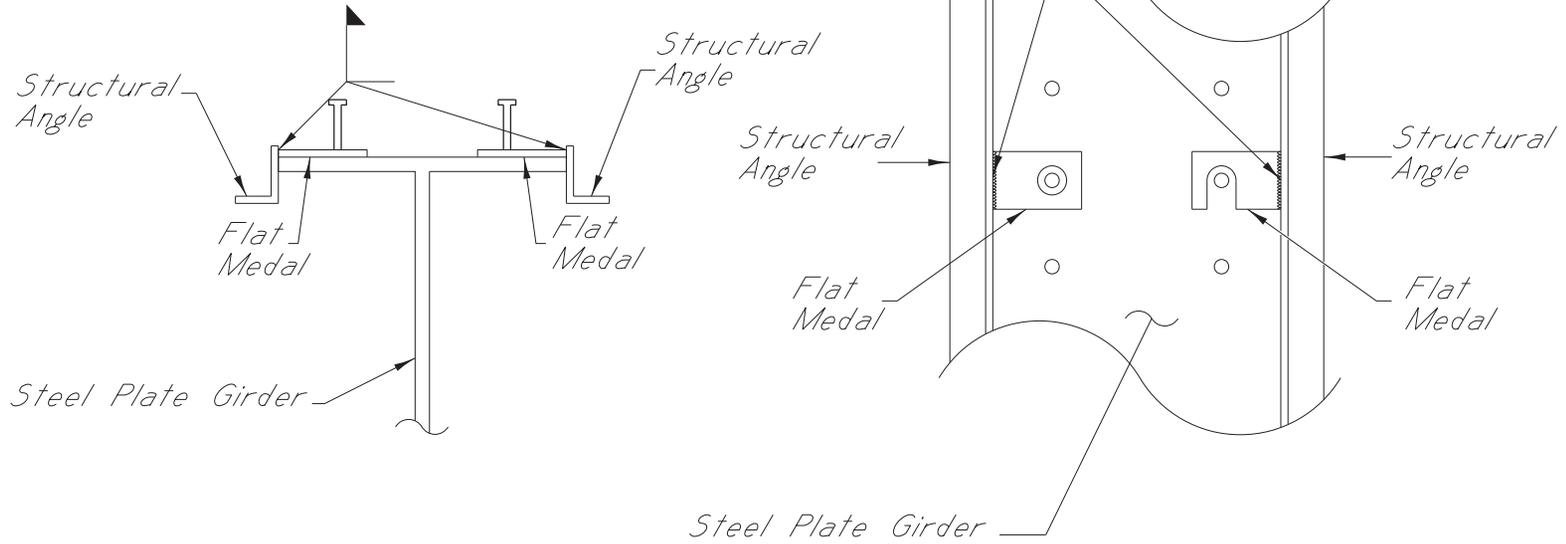
ELEVATION



PLAN

## STEEL PLATE GIRDER S.I.P. BRIDGEFORM DETAILS

*NOTE: This method can be used on a bridge widening project, ONLY if the slab has been removed to  $\frac{1}{2}$  of girder top flange*

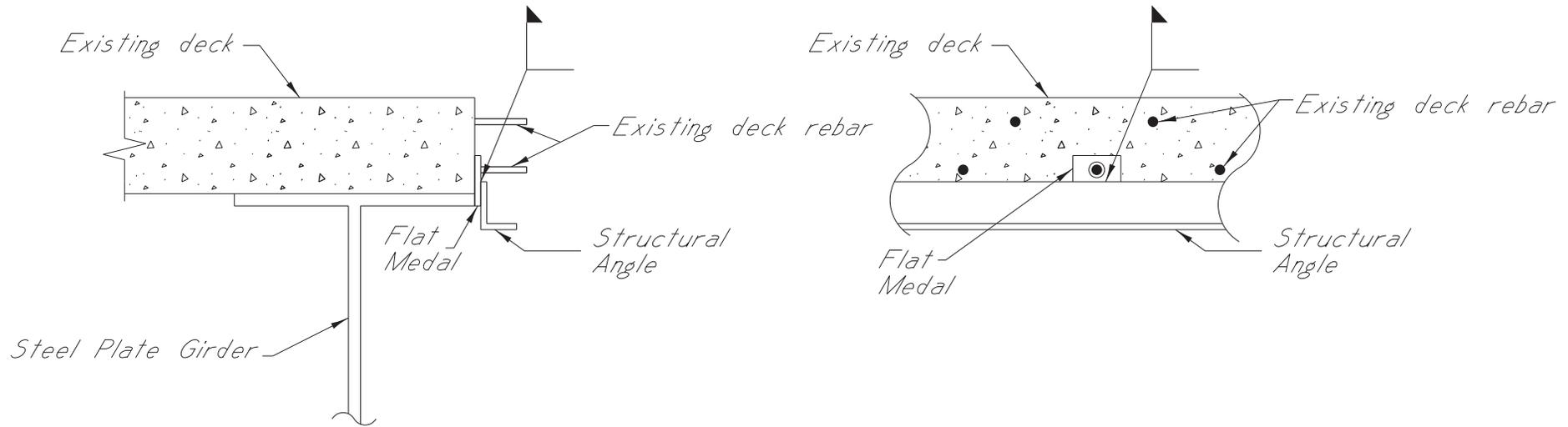


ELEVATION

PLAN

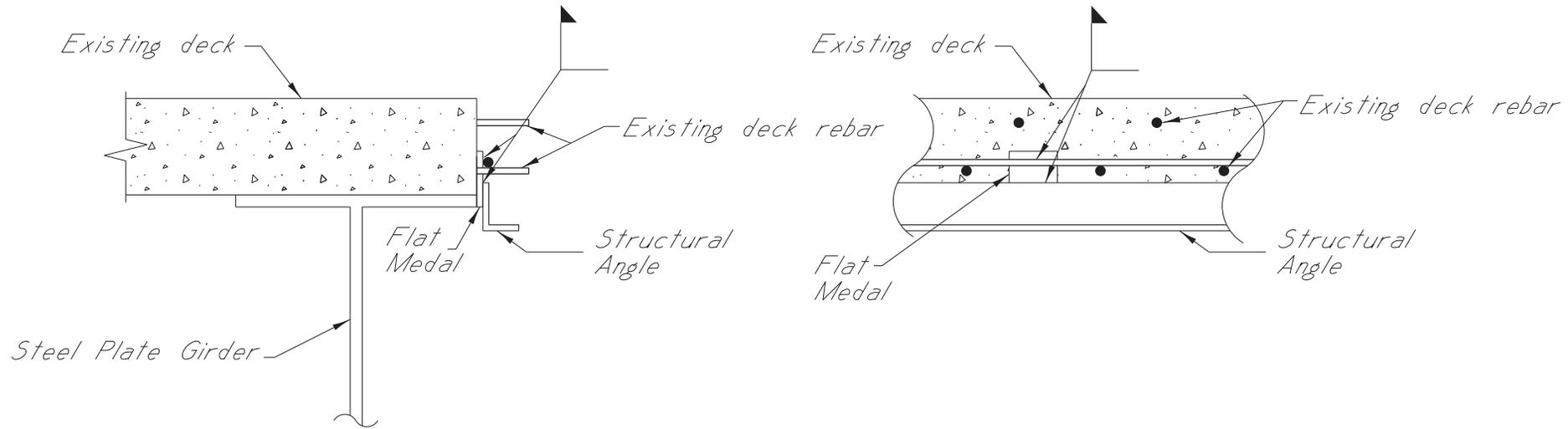
## STEEL PLATE GIRDER S.I.P. BRIDGEFORM DETAILS

*NOTE: Field welding to existing deck rebar WILL NOT be allowed*



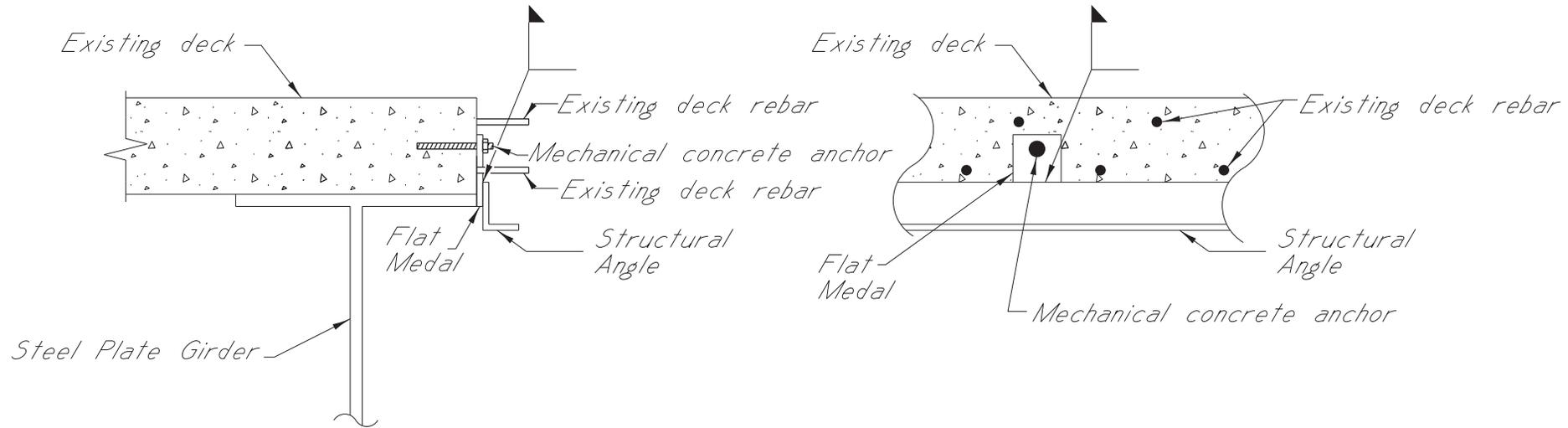
ACCEPTABLE DECK WIDENING DETAILS

*NOTE: Field welding to existing deck rebar WILL NOT be allowed*

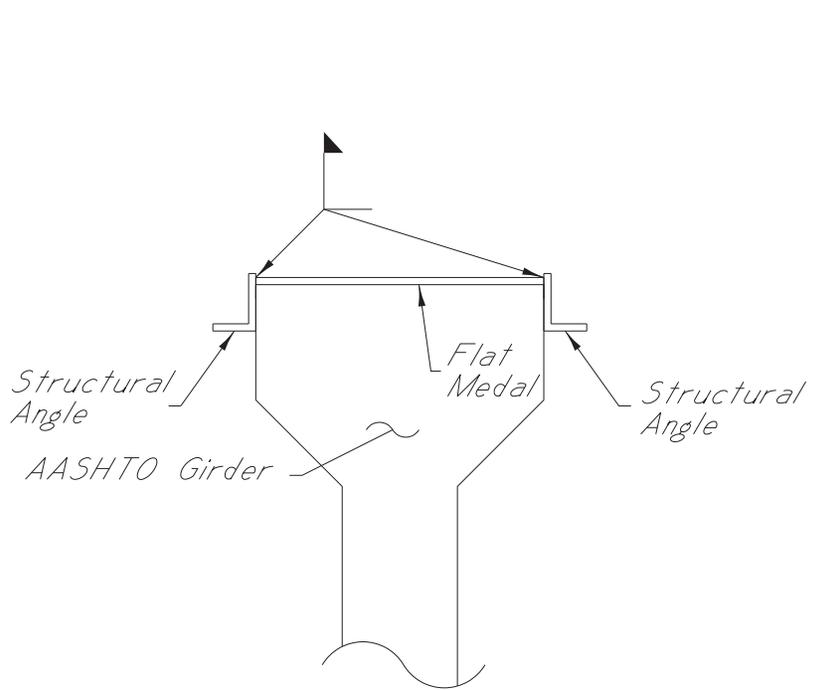


ACCEPTABLE DECK WIDENING DETAILS

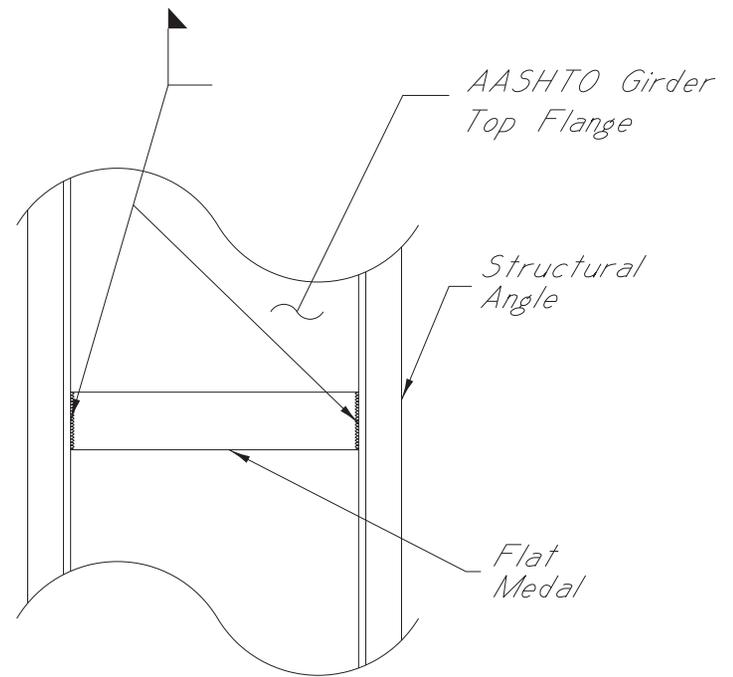
*NOTE: Field welding to existing deck rebar WILL NOT be allowed*



ACCEPTABLE DECK WIDENING DETAILS

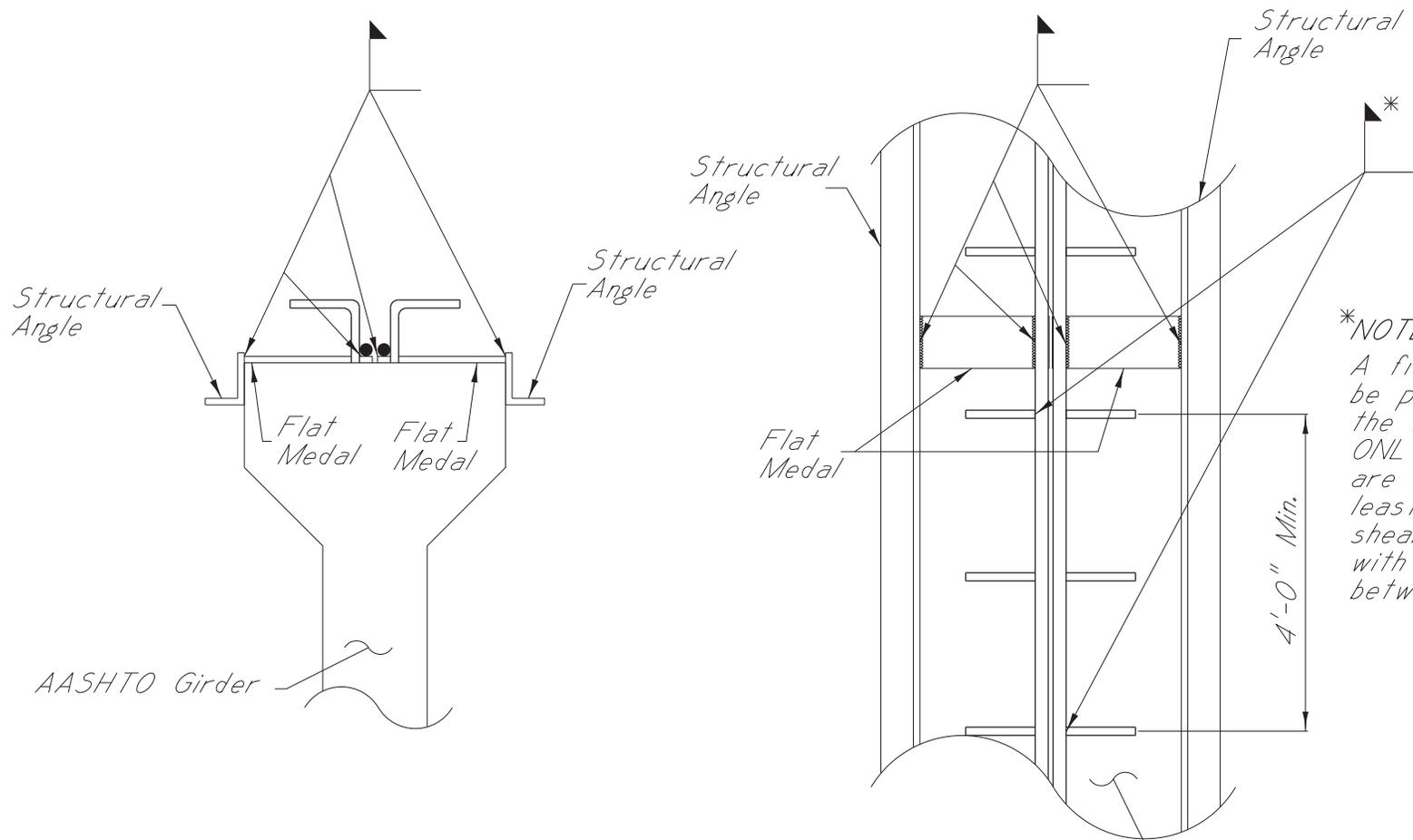


ELEVATION



PLAN

AASHTO GIRDER  
S.I.P. BRIDGEFORM DETAILS

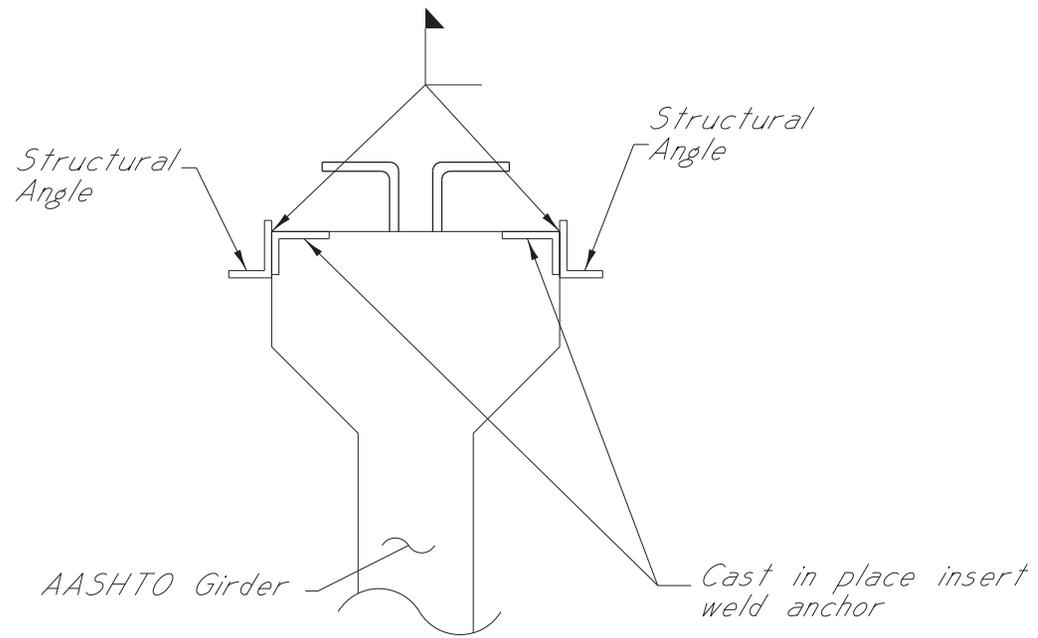


ELEVATION

PLAN

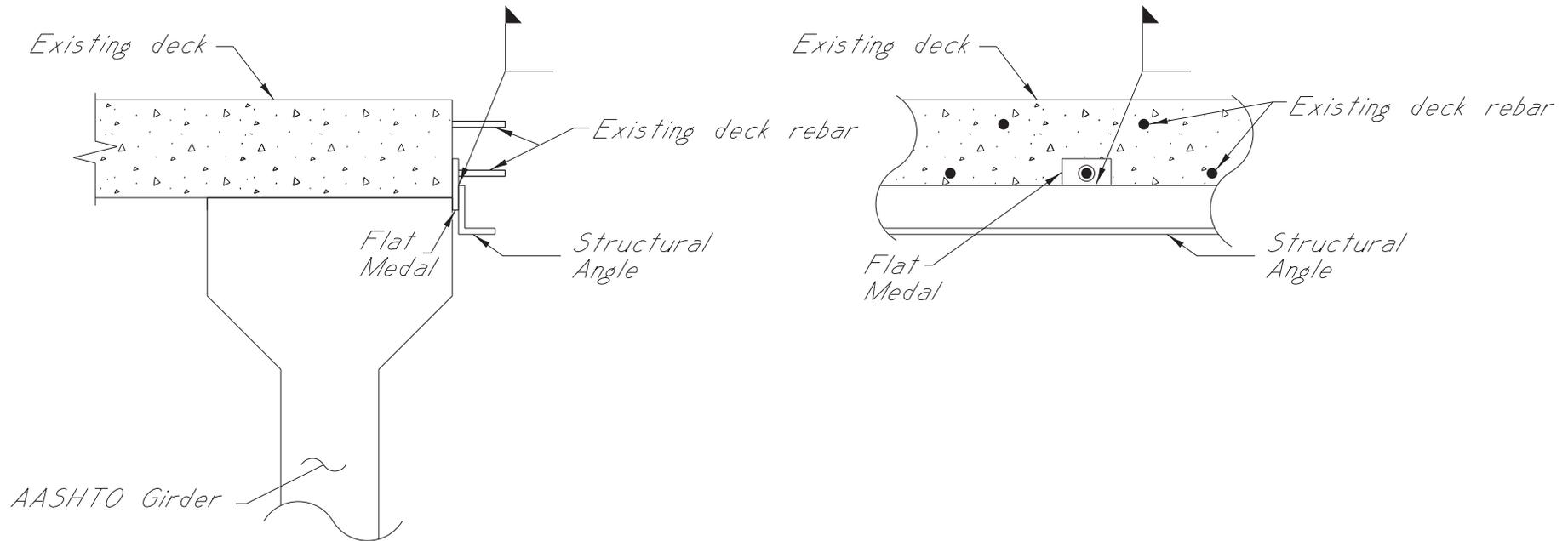
**\*NOTE:**  
 A field weld will be permissible on the beam shear steel, ONLY if the welds are staggered and at least one row of shear steel is skipped with a min. of 4 feet between each weld.

AASHTO GIRDER  
 S.I.P. BRIDGEFORM DETAILS



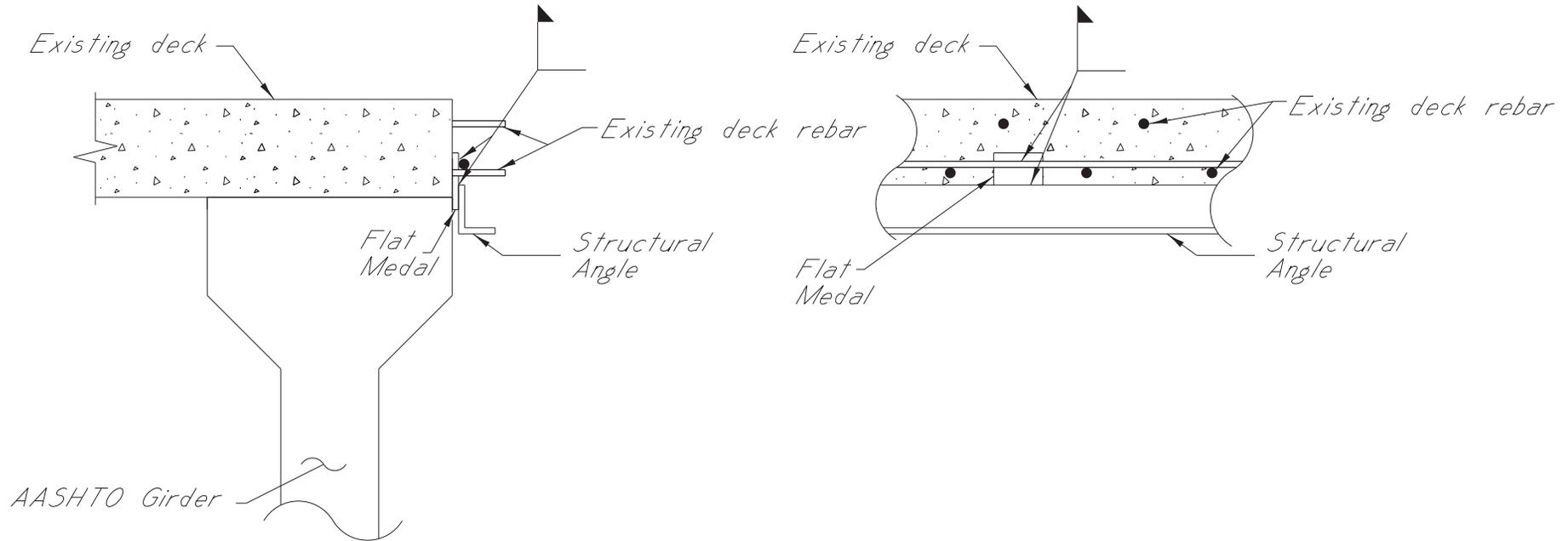
AASHTO GIRDER  
S.I.P. BRIDGEFORM DETAILS

*NOTE: Field welding to existing deck rebar WILL NOT be allowed*



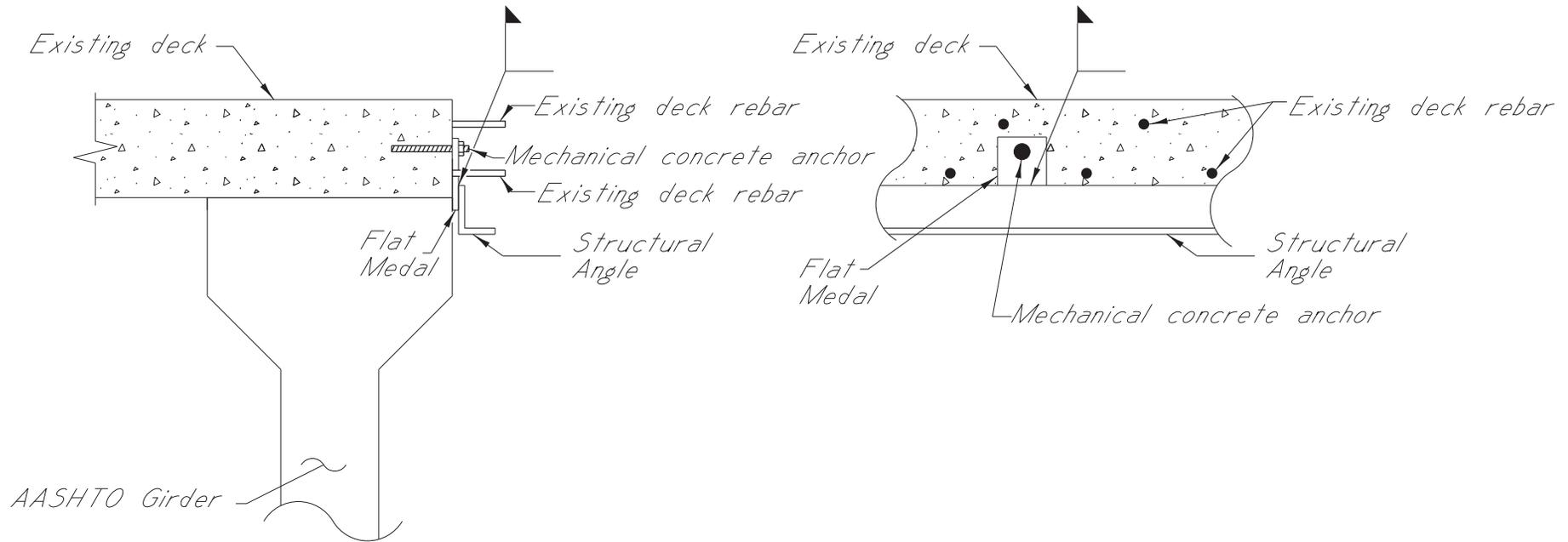
ACCEPTABLE DECK WIDENING DETAILS

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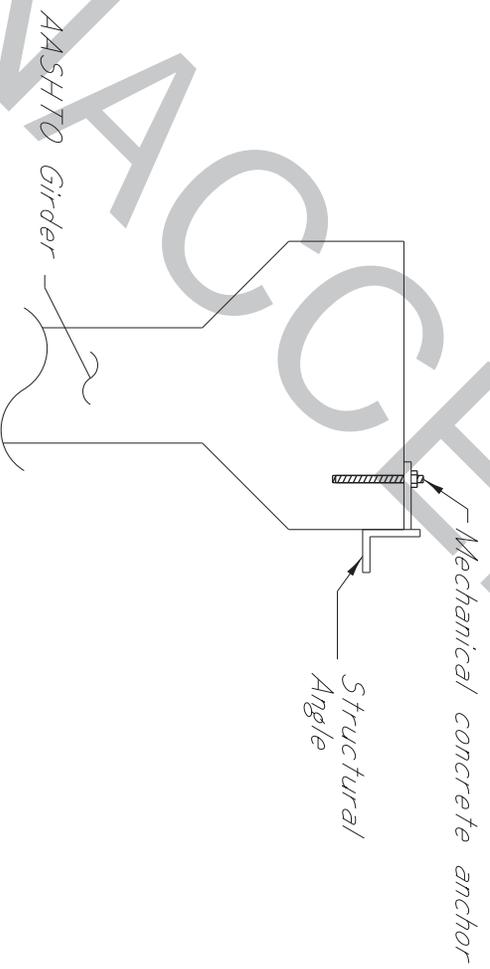
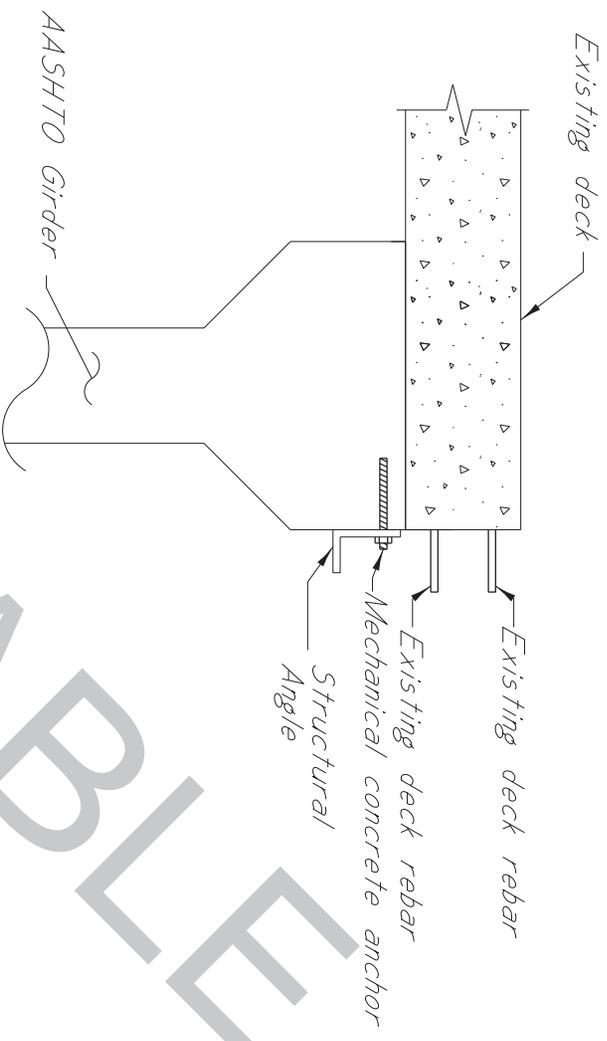


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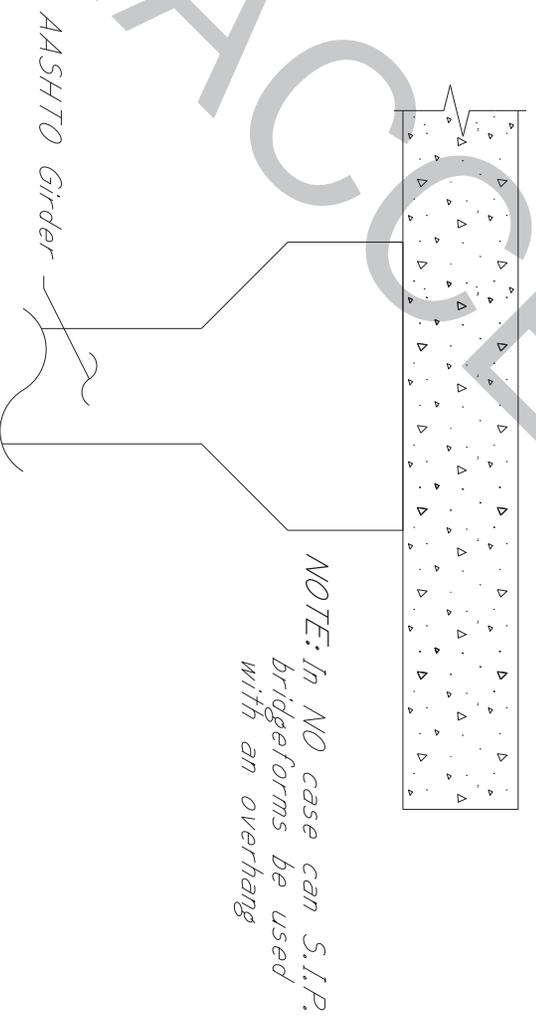
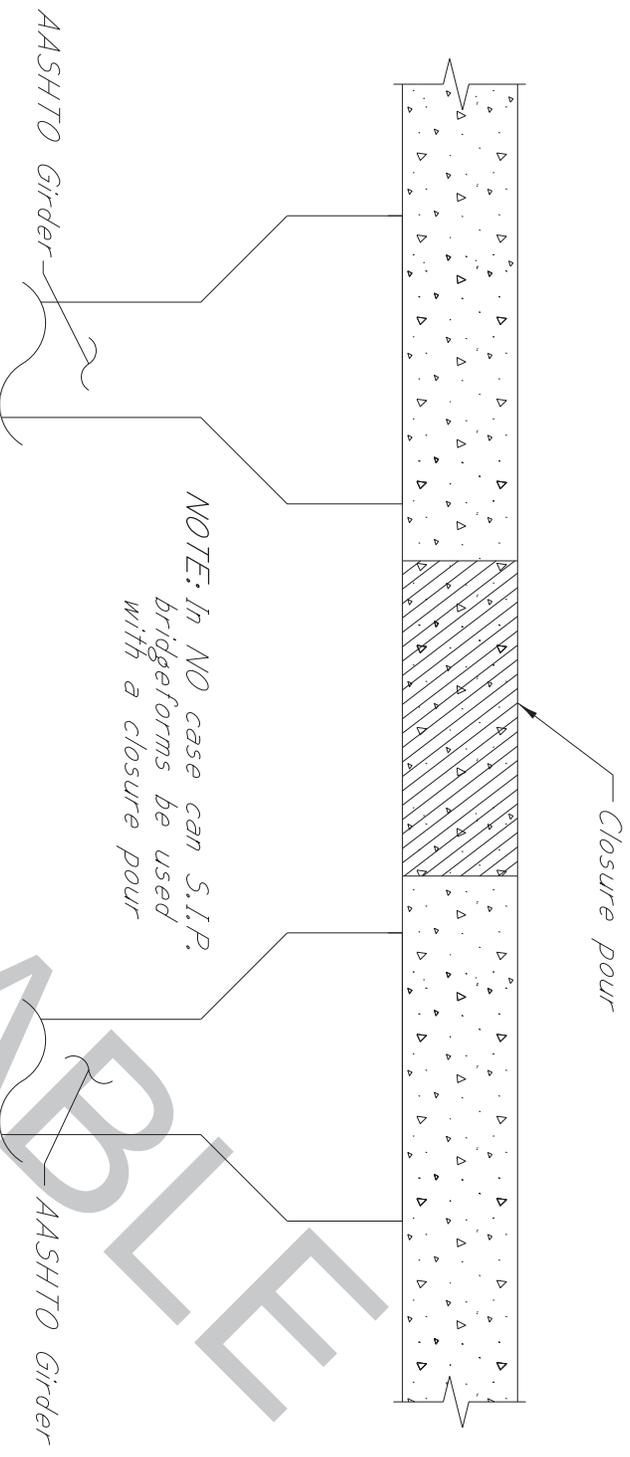
*NOTE: Field welding to existing deck rebar WILL NOT be allowed*



ACCEPTABLE DECK WIDENING DETAILS



UNACCEPTABLE USES



UNACCEPTABLE USES